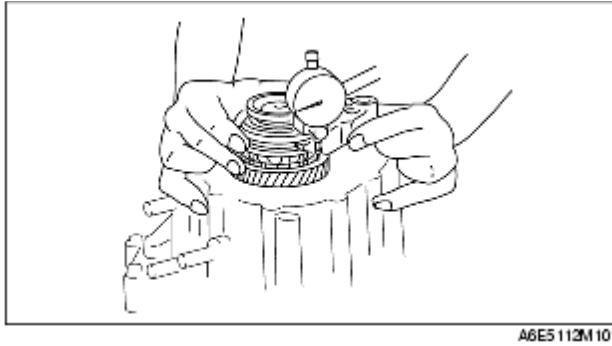


## 5TH GEAR THRUST CLEARANCE PREINSPECTION

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1. Remove the rear cover.
2. Measure the 5th gear thrust clearance using a dial indicator.



- If it exceeds the maximum specification, inspect the contact surfaces of 5th gear and the clutch hub. Replace worn or damaged parts.

**Standard clearance**  
**0.06-0.26 mm {0.0024-0.0102 in}**  
**Maximum clearance**  
**0.31 mm {0.0122 in}**